

ASAP - Nov 22 12:51

Work Order ID 76579

76579

November-17-11 3:08:01 PM

Item ID: D3020-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Fitting

Stop *NS2*

Start Date: 11/17/11 Start Qty: 14.00

14

Cust Item ID:

Required Date: 11/24/11 Req'd Qty: 14.00

14

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3020

Rev A

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

Turn blank as per Folio FA255 and Dwg D3020

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

120

0.00

120

Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr

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76579

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November-17-11 3:08:01 PM

Item ID: D3020-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fitting

Start Date: 11/17/11 Start Qty: 14.00

14

Cust Item ID:

Required Date: 11/24/11 Req'd Qty: 14.00

14

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

B.A. 11/11/21

17 0

140

Identify as per dwg & Stock Location: WA
Packaging

0.00

140

Packaging

Memo

0.00

Packaging

11/11/22 17

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

11/11/22
mf
11-11-20

Picklist Print

November-17-11 3:08:01 PM

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Work Order ID: 76579

Parent Item: D3020-1

Parent Item Name: Fitting

Start Date: 11/17/11

Required Date: 11/24/11

Start Qty: 14.00

Required Qty: 14.00

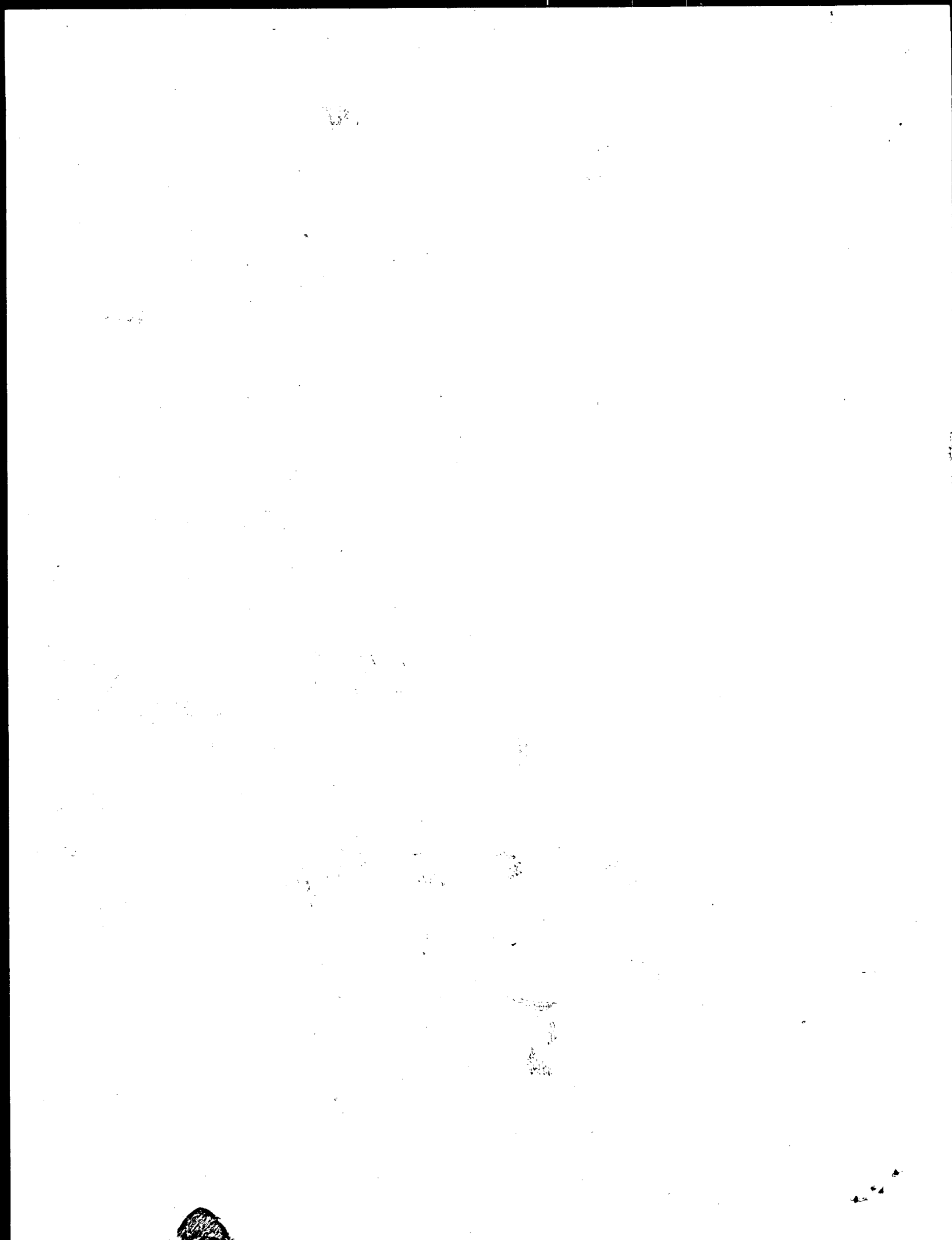
Comments: IPP B03.05.06Reformat; Made on CobraKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1018R1.250		Purchased	No			100	f	38.6490	0.0879	1.2953684			
1018 ROUND BAR 1.250										1.350			

SLU/11/19

Location	Loc Qty	Loc Code
MEZZ	38.649	
15925	20.583	
16443	18.066	

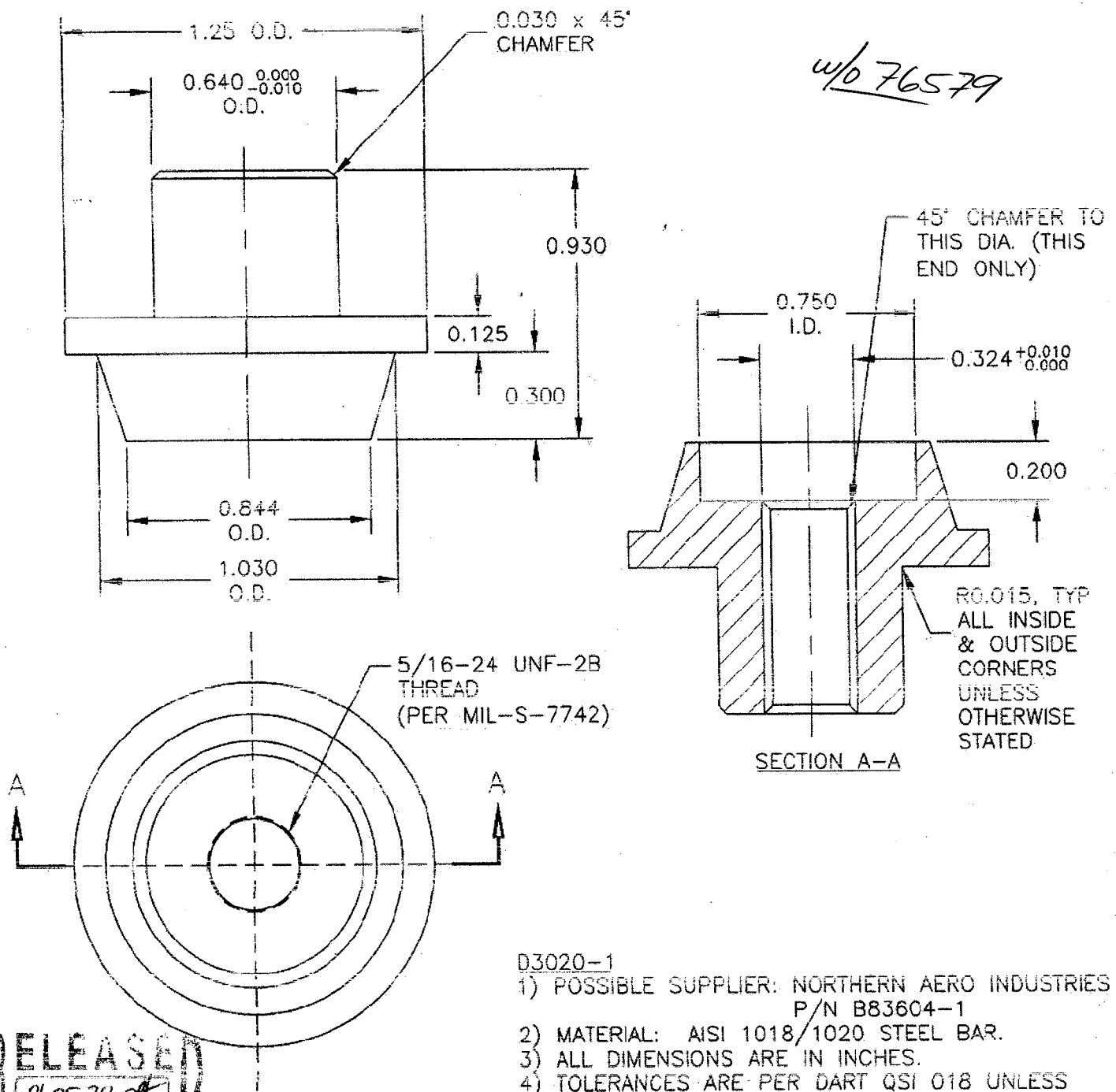
1.350





DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3020	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE FITTING	SCALE 2:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



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